

Work Order ID 55684

January 27, 2010 11:06:04 AM

PRELIMINARY ISSUE



Item ID: D4049-042

Revision ID:

Item Name: Mounting Lug Assembly, RH

Start Date: 1/27/10 Start Qty: 1.00

Required Date: 1/28/10 Req'd Qty: 1.00

Reference:



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4049

PA1 PA4

10/01/27

100

Weld per dwg A/R S.S. rod Batch: 1101714

0.00



Large Fab

Memo

0.00

Large Fab

1- weld lug on bracket as per dwg

PD 10.01.29.

110

QC9- Inspect visual per QSI004- Fusion Welds

0.00



QC

Memo

0.00

Quality Control

HA 10.01.30

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

HA 10.01.30

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Page 2

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Accept

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Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00



Powdercoat

Memo

0.00

N/A

Powder Coating

POWDER COAT:

Start Time: \_\_\_\_\_

Oven Temperature: \_\_\_\_\_

Finish Time: \_\_\_\_\_

140

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

N/A

Quality Control

150

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

N/A

Packaging

POSITIVE RECALL

EFFECTIVE 01.27 AUTH U

RELEASED \_\_\_\_\_ DATE \_\_\_\_\_

# Work Order ID 55684

January 27, 2010 11:06:05 AM



Item ID: D4049-042

Accept



Setup Start



Revision ID:

Stop



Item Name: Mounting Lug Assembly, RH

Start Date: 1/27/10 Start Qty: 1.00



Cust Item ID:

Required Date: 1/28/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Prototype  
test  
10.01.30  
JA

W 10.02.08

## Picklist Print

Page 1

January 27, 2010 11:06:03 AM

**Work Order ID:** 55684

**Parent Item:** D4049-042





**Parent Item Name:** Mounting Lug Assembly, RH

**Start Date:** 1/27/10**Required Date:** 1/28/10

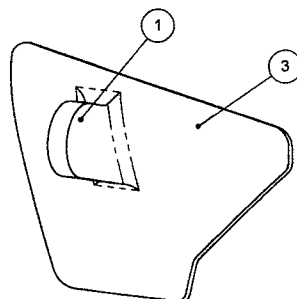
**Comments:** IPP RevA: new issue DD 10.01.27 verified by:EC

**Start Qty: 1.00**

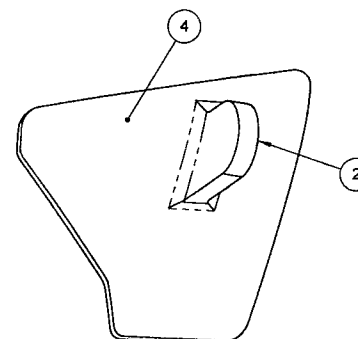
**Required Qty: 1.00**

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D4049-2 		Manufactured	No			100	Each	0.0000	1.0000 	55582	} # 10.01.30	
Lug D4049-4 		Manufactured	No			100	Each	0.0000	1.0000 	55371		
Mounting Plate, RH												

ITEM	QTY -041	QTY -042	P/N	DESCRIPTION
	X		D4049-041	LH MOUNTING LUG ASSY
		X	D4049-042	RH MOUNTING LUG ASSY
1	1		D4049-1	LUG
2		1	D4049-2	LUG
3	1		D4049-3	LH MOUNTING PLATE
4		1	D4049-4	RH MOUNTING PLATE



**D4049-041 MOUNTING LUG ASSY**

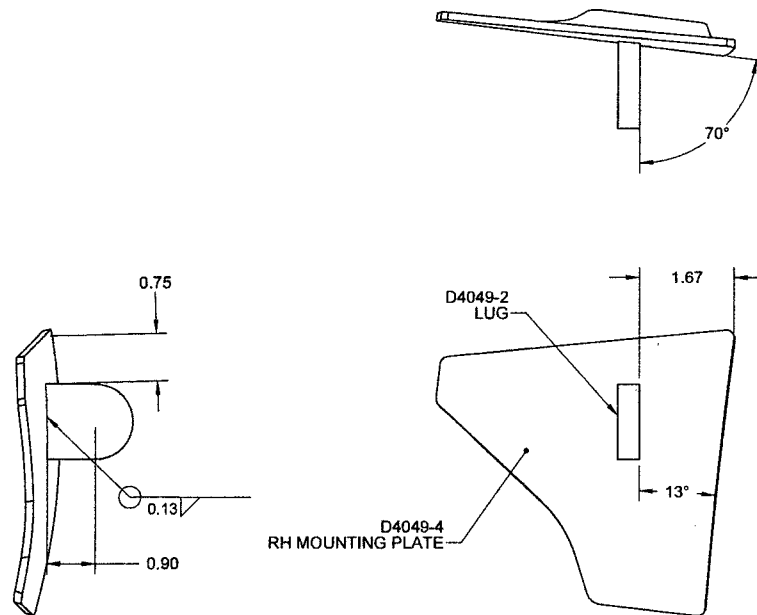


**D4049-042 MOUNTING LUG ASSY**

**PRELIMINARY ISSUE**

~~10.01.21~~

PA4	REMOVE HOLE FROM -1 (ZN B5-4); MASK HOLE (ZN A5-6; A5-7)	RF	10.01.21
PA3	REVISE NOTE & ADD DIMENSIONS (ZN A8-2, A8-3, A8-4, D5-4, C5-4, C5-5, A8-5, D1-5, B2-5, A8-6, A4-6, A8-7)	RF	10.01.18
PA2	NEW ISSUE	RF	08.12.22
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PA4
MFG. APPR.		D4049	SHEET 1 OF 7
APPROVED		TITLE	SCALE
DE APPR.		MOUNTING LUG ASSY	NTS
DATE	10.01.21	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD  THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



**D4049-042 MOUNTING LUG ASSY**



**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "WHITE" (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4049-042" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.71 lbs
- 8) WELD PER DART QSI 004

**PRELIMINARY ISSUE**

~~10.01.21~~

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. <b>D4049</b>	REV. <b>PA4</b>
MFG. APPR.			SHEET 3 OF 7
APPROVED		TITLE	SCALE
DE APPR.		<b>MOUNTING LUG ASSY</b>	NTS
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